



ONTARIO COLLEGE OF TRADES
ORDRE DES MÉTIERS DE L'ONTARIO

Apprenticeship
Curriculum Standard

Small Engine Technician,
Marine Engine Technician
& Turf Equipment Technician

Level 2

435A, 435B & 421C

2014

Please Note: Apprenticeship Training and Curriculum Standards were developed by the Ministry of Training, Colleges and Universities (MTCU). As of April 8th, 2013, the Ontario College of Trades (College) has become responsible for the development and maintenance of these standards. The College is carrying over existing standards without any changes.

However, because the Apprenticeship Training and Curriculum Standards documents were developed under either the *Trades Qualification and Apprenticeship Act* (TQAA) or the *Apprenticeship and Certification Act, 1998* (ACA), the definitions contained in these documents may no longer be accurate and may not be reflective of the *Ontario College of Trades and Apprenticeship Act, 2009* (OCTAA) as the new trades legislation in the province. The College will update these definitions in the future.

Meanwhile, please refer to the College's website (<http://www.collegeoftrades.ca>) for the most accurate and up-to-date information about the College. For information on OCTAA and its regulations, please visit: <http://www.collegeoftrades.ca/about/legislation-and-regulations>

TABLE OF CONTENTS

Introduction	1
Program Summary of Reportable Subjects	2
S1437 Work Practices and Procedures	3
S1437.1 Unit Assembly, Accessories and Pre-Delivery Inspection.....	5
S1437.2 Compressed Air Supply and Pneumatic Tools	6
S1437.3 Welding and Materials	8
S1438 Electrical and Electronic Systems	10
S1438.1 Electrical and Electronic System Fundamentals and Applications.....	12
S1439 Engine Fuel Management Systems	15
S1439.1 Gasoline Fuel Systems.....	17
S1439.2 Diesel Fuel Systems	19
S1439.3 Intake and Exhaust Systems	22
S1439.4 Emission Control Systems.....	24
S1440 Engine Systems	26
S1440.1 Engine Systems.....	28
S1441 Steering, Suspension and Brake Systems	31
S1441.1 Suspension System Fundamentals and Design	33
S1441.2 Steering Systems.....	35
S1441.3 Hydraulic Braking Systems.....	37
S1441.4 Tires, Wheels, Tracks and Propellers.....	40
S1442 Transmission and Auxiliary Drive Systems	43
S1442.1 Variable Ratio Belt Drive Systems	45
S1442.2 Clutch Assemblies	47
S1442.3 Hydraulic and Hydrostatic Drive Systems.....	49
S1442.4 Basic Marine Drive Systems.....	52

Introduction

This curriculum standard for the Small Engine Technician & Marine Engine Technician trades is designed down from the learning outcomes, which were in turn developed from the industry-approved apprenticeship training standard.

The curriculum is organized into three levels of training, each including reportable subjects containing like or similar learning outcomes to reflect the units of the training standard. The hours charts indicates how the curriculum can be delivered in the current block release format and summarizes the hours of training for each reportable by level.

The reportable subjects are cross referenced to the training standard for ease of comparison.

Each reportable subject and learning outcome identifies a recommended number of training hours. This hour allotment is broken into hours for instruction in theory and practical application. The division of the curriculum into reportable subjects that follow a natural progression of learning through the levels and branches of training will allow training centres and apprentices, flexibility in program delivery while still observing the importance of sequencing learning in a logical progression.

The curriculum is framed by and includes specific references to performance objectives in the Apprenticeship Training Standards for Small Engine Technician and Marine Engine Technician. However, it identifies only the learning that takes place off the job, in a training centre. The in-school program focuses primarily on the theoretical knowledge required to master the performance objectives of the Training Standards. Employers are expected to extend the apprentice's knowledge and skills through appropriate practical training on the work site. Regular evaluations of the apprentice's knowledge and skills is conducted throughout training to assure that all apprentices have achieved the learning outcomes identified in the curriculum standard. The balance between theoretical and practical evaluation is identified for each unit of learning outcomes.

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Program Summary of Reportable Subjects

Number	Reportable Subjects	Hours Total	Hours Theory	Hours Practical
S1437	Work Practices And Procedures	36	15	21
S1438	Electrical and Electronic Systems	45	23	22
S1439	Engine Fuel Management Systems	45	28	17
S1440	Engine Systems	24	11	13
S1441	Steering, Suspension and Brake Systems	42	24	18
S1442	Transmission and Auxiliary Drive Systems	48	30	18
	Total	240	131	109

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Number: **S1437**

Reportable Subject: **WORK PRACTICES AND PROCEDURES**

Duration: Total 35 hours Theory 15 Hours Practical 20 Hours

Prerequisites: Level I, Reportable Subjects

Content: 1.1 Unit Assembly, Accessories and Pre-Delivery Inspection (4/2)
1.2 Compressed Air Supply and Pneumatic Tools (3/2)
1.3 Welding and Materials (8/16)

Evaluation & Testing: Minimum of one mid-term test during the 8 week term
Final exam at end of term
Periodic quizzes

Mark Distribution:

Theory Testing	Practical Application Testing	Final Assessment
35%	35%	30%

Instructional and Delivery Strategies: Assignments related to theory and appropriate application skills

Reference Materials: *Workplace Safety and Insurance Act, 1997*
Occupational Health and Safety Act, 1990
Employment Standards Act, 2000
Labour Relations Act, 1995
Employment Insurance Act, 1996
Ontario College of Trades and Apprenticeship Act, 2009
Apprenticeship and Certification Act, 1998
Canadian Standards Association (CSA)
Workplace Hazardous Materials Information System (WHMIS)
Canadian Coast Guard

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Recommended Equipment List:

Approved storage and disposal containers
WHMIS materials
Approved fire extinguishers
Metal inert gas (MIG) welding equipment
Tungsten inert gas (TIG) welding equipment
Appropriate welding supplies
Appropriate hand and power tools
Appropriate lifting, rigging and blocking
equipment
Compressed air supply equipment

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

S1437.1 Unit Assembly, Accessories and Pre-Delivery Inspection

Duration: Total 6 hours Theory 4 hours Practical 2 hours

Prerequisites: None

Cross Reference to Training Standards: 6402.01 to 6402.06; 6383.01 to 6383.06,
6394.01, 6394.02

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to describe and perform unit assembly, accessories and pre-delivery inspection procedures in accordance with government safety regulations, equipment manufacturers' recommendations and approved industry standards.

LEARNING OUTCOMES AND CONTENT

1.1.1 Identify the types and applications of powered equipment and unit vehicles. (1/1)

Identify type and application

Identify the model, serial numbers, and Vehicle Identification Number (VIN)

Identify original equipment manufacturer (OEM) components

Identify original equipment manufacturer (OEM) service literature

1.1.2 Follow procedures for assembly and pre-delivery inspection of powered equipment, Unit vehicles, and accessories. (3/1)

Identify various types of inspection check charts and rigging/assembly manuals

Clean and visually inspect unit:

- structural integrity
- loose, missing or damaged components

Plan installation of requested accessories

Perform required assembly and rigging procedures according to manufacturers' specifications:

- install required attachments
- install accessories

Complete pre-delivery inspection as per checklist

Verify operation of machinery and accessories

Test performance of machinery as per manufacturers' specifications

S1437.2 Compressed Air Supply and Pneumatic Tools

Duration: Total 5 hours Theory 3 hours Practical 2 hours

Prerequisites: None

Cross Reference to Training Standards: 6410.01 to 6410.04; 6382.01 to 6382.04

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to describe the use and application of compressed air supply and pneumatic tool procedures in accordance with government safety regulations, equipment manufacturers' recommendations and approved industry standards.

LEARNING OUTCOMES AND CONTENT

1.2.1 Define the fundamentals of compressed air supply systems used in repair shops. (1/0)

- Types of compressors
- Lines, hoses, and fittings
- Water separation, filter and drying systems
- Automatic oilers
- Regulators

1.2.2 Maintain compressed air supply systems used in repair shops. (1/1)

- Daily maintenance
- Weekly maintenance
- Yearly maintenance

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

1.2.3 Define the construction features and application of pneumatic tools, systems and components. (1/0)

Blowers

Tire chucks

Ratchets

Impact guns

Air chisels

Die grinders

Cut-off tools

1.2.4 Use and maintain pneumatic tools, systems and components. (0/1)

Blowers

Tire chucks

Ratchets

Impact guns

Air chisels

Die grinders

S1437.3 Welding and Materials

Duration: Total 24 hours Theory 8 hours Practical 16 hours

Prerequisites: Level I, Reportable Subjects

Cross Reference to Training Standards: 6401.08 to 6401.13; 6381.07 to 6381.13

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to identify types of metals, perform plasma cutting and Metal Inert GAS (MIG), and define and describe Tungsten Inert Gas (TIG) welding procedures in accordance with government safety regulations, equipment manufacturers' recommendations and approved industry standards.

LEARNING OUTCOMES AND CONTENT

1.3.1 Define the fundamentals, set up and safety procedures for plasma cutting equipment and TIG and MIG welding equipment. (4/0)

Metallurgy:

- heat treating of metals
- intro to corrosion
- galvanic table
- types of metals
- crack detection

1.3.2 Describe the function, construction features and safe operation of plasma cutting and TIG and MIG welding equipment. (4/0)

DC power source:

- rectifier
- inverter
- generator

Shielding inert gas

Torch assembly

Electrodes

Water cooling supply

Plasma Cutting

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

MIG welding:

- transformers, cables and wires
- travel speeds
- welding angles
- gas flow rates

TIG welding:

- transformers
- gun angle and travel speeds
- gas flow rates
- power source characteristics
- metal preparation
- edges and surfaces

1.3.3 Perform plasma cutting and MIG welding procedures and demonstrate TIG welding procedures. (0/16)

Plasma Cutting

MIG welding:

- metal edge and surface preparation
- lap and tee joint welds

TIG welding:

- metal edge and surface preparation
- lap and tee joint welds

Safety precautions:

- pressure settings
- eye protection, helmet and face shields
- gloves, boots, leather aprons, protective screens
- fire extinguisher availability
- set up and shut down sequence

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Number: **S1438**

Reportable Subject: **ELECTRICAL AND ELECTRONIC SYSTEMS**

Duration: Total 45 hours Theory 23 hours Practical 22 hours

Prerequisites: Level 1 Reportable Subjects

Content: 2.1 Electrical and Electronic System Fundamentals and Applications (23/22)

Evaluation & Testing: Minimum of one mid-term test during the 8 week term
Final exam at end of term
Periodic quizzes

Mark Distribution:

Theory Testing	Practical Application Testing	Final Assessment
35%	35%	30%

Instructional and Delivery Strategies: Assignments related to theory and appropriate application skills

Reference Materials: *Workplace Safety and Insurance Act, 1997*
Occupational Health and Safety Act, 1990
Employment Standards Act, 2000
Labour Relations Act, 1995
Employment Insurance Act, 1996
Ontario College of Trades and Apprenticeship Act, 2009
Apprenticeship and Certification Act, 1998
Canadian Standards Association (CSA)
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Canadian Coast Guard

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Recommended Equipment List:

Approved storage and disposal containers
WHMIS materials
Approved fire extinguishers
Appropriate lifting, rigging and blocking
equipment
Appropriate equipment and unit vehicles
Appropriate hand and power tools
Digital volt ohmmeters/multi-meters
Battery load testers
Ignition spark testers
Module testers
Service information systems
Soldering equipment
Compressed air supply equipment

S1438.1 Electrical and Electronic System Fundamentals and Applications

Duration: Total 45 hours Theory 23 hours Practical 22 hours

Prerequisites: Level I, Reportable Subjects

Cross Reference to Training Standards: 6403.01 to 6403.15; 6384.01 to 6384.15

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to test and service electrical and electronic systems and components in accordance with government safety regulations, manufacturers' recommendations and specifications and approved industry standards.

LEARNING OUTCOMES AND CONTENT

2.1.1 Describe the construction features and principles of operation of charging systems. (10/0)

Lighting coils and assemblies

Magneto charging systems:

- half wave
- full wave
- bridge rectifier

Battery charging systems:

- AC/DC generators
- rotors
- stator
- field windings
- voltage regulators
- rectifiers
- permanent magnet rotor alternator
- excited field alternator

2.1.2 Identify, test and diagnose charging systems. (0/9)

Magneto charging systems:

- non-rectified
- half wave
- full wave
- bridge rectifier

Battery charging system components

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

2.1.3 Describe the construction features and principles of operation of electrical starting systems. (6/0)

Starter motors:

- parallel wound, series wound
- permanent magnet
- brushes

Relays

Starter switch

Starter solenoid:

- pull-in windings
- hold-in windings

Starter drives:

- Bendix
- sprag and roller type one-way clutch
- gear reduction

2.1.4 Identify, test and diagnose electrical starting systems and components. (0/6)

Perform starter system inspection and tests:

- starter load test (current)
- voltage drop test
- relay inspection
- starter cut-out relay resistance
- switch resistance/continuity
- inspect starter drive mechanisms
- inspect internal components of starter motor

2.1.5 Inspect, test and diagnose lighting and accessory circuits. (3/3)

Light assemblies

Horn

Instrumentation

Switches

Tachometer

Fuel / temperature gauges

Instrument lights

Sender units

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

2.1.6 Inspect, test and diagnose complete electrical/electronic systems. (4/4)

Follow sequential troubleshooting techniques

Use diagnostic flow charts

Select and utilize meters for voltage, amperage and resistance tests

Use applied electrical schematic

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Number: **S1439**

Reportable Subject: **ENGINE FUEL MANAGEMENT SYSTEMS**

Duration: Total 45 hours Theory 28 hours Practical 17 hours

Prerequisites: Level I, Reportable Subjects

Content: 3.1 Gasoline Fuel Systems (11/12)
3.2 Diesel Fuel Systems (9/3)
3.3 Intake and Exhaust Systems (5/1)
3.4 Emission Control Systems (3/1)

Evaluation & Testing: Minimum of one mid-term test during the 8 week term
Final exam at end of term
Periodic quizzes

Mark Distribution:

Theory Testing	Practical Application Testing	Final Assessment
40%	30%	30%

Instructional and Delivery Strategies: Assignments related to theory and appropriate application skills

Reference Materials: *Workplace Safety and Insurance Act, 1997*
Occupational Health and Safety Act, 1990
Employment Standards Act, 2000
Labour Relations Act, 1995
Employment Insurance Act, 1996
Ontario College of Trades and Apprenticeship Act, 2009
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Canadian Coast Guard

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Recommended Equipment List:

Approved storage and disposal containers
WHMIS materials
Approved fire extinguishers
appropriate lifting, rigging and blocking
equipment
appropriate equipment and unit vehicles
Appropriate hand and power tools
Digital volt ohmmeters/multi-meters
Service information systems
Pressure gauges
Flow gauges
Vacuum gauges
Injector pop/spray testers
Compressed air supply equipment

S1439.1 Gasoline Fuel Systems

Duration: Total 23 hours Theory 11 hours Practical 12 hours

Prerequisites: Level I, Reportable Subjects

Cross Reference to Training Standards: 6404.01 to 6404.04; 6405.01, 6405.03;
6385.01 to 6385.04, 6386.01, 6386.03

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to test and maintain gasoline fuel systems in accordance with government safety regulations, manufacturers' recommendations and specifications and approved industry standards.

LEARNING OUTCOMES AND CONTENT

3.1.1 Describe the construction features and principles of operation of carbureted fuel systems. (5/0)

Variable venturi:

- chokes
- enrichment circuits
- priming circuits
- progression circuits
- idle circuits
- high speed circuits
- starting circuits
- compensating devices for various altitudes and temperatures

3.1.2 Inspect, test, troubleshoot and adjust carbureted fuel systems. (0/8)

Perform adjustments and overhaul procedures:

- idle speed, choke, idle mixture
- cleaning procedures
- replacement of components
- float adjustments
- checking machined surfaces
- gasket replacement
- choke adjustments
- throttle opening adjustments
- throttle position sensor adjustment

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

3.1.3 Explain the types, construction features and principles of operation for electronic fuel injection systems. (6/0)

Types:

- throttle body injection
- multi-point injection
- direct injection
- semi-direct injection

Components:

- sensors
- fuel tanks and lines
- filters and pumps
- throttle bodies
- injectors
- pressure regulators
- electronic control units
- fuel rails
- test ports

Compressors

3.1.4 Identify, inspect, test and diagnose fuel injection systems. (0/4)

Identify system components

Visual inspection of lines, filters

Introduction to on-board diagnostics

Perform fuel pump capacity, pressure and vacuum tests

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

S1439.2 Diesel Fuel Systems

Duration: Total 12 hours Theory 9 hours Practical 3 hours

Prerequisites: Level I, Reportable Subjects

Cross Reference Training Standards: 6404.05 to 6404.07, 6405.02; 6385.05 to 6385.07, 6386.02

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to test and service diesel fuel systems in accordance with government safety regulations, manufacturers' recommendations and specifications and approved industry standards.

LEARNING OUTCOMES AND CONTENT

3.2.1 Define the fundamentals of diesel fuel injection systems. (2/0)

History, purpose, function, types, styles and application:

- principles of compression ignition
- fundamentals of fuel metering

Define the characteristics of diesel fuel including:

- chemical analysis
- calorific value
- octane rating
- volatility
- specific gravity
- pour and cloud point
- sulphur content
- chemical compatibility of water and diesel fuels

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

3.2.2 Describe the basic construction features of diesel fuel injection system components. (4/0)

- Direct injection
- Indirect injection
- Fuel delivery pumps
- Tanks, lines, filters
- Water separators
- Mechanical injectors
- Injection inline pumps
- Injection distributor pumps
- Rotary pumps
- Unit injectors
- Injector nozzles
- Starting aids
- Governor systems

3.2.3 Explain the basic principles of operations of diesel fuel injection systems. (2/0)

- Fuel delivery pumps
- Distributor pumps, inline pumps
- Water separators
- Mechanical injectors
- Starting aids
- Electronic injectors

3.2.4 Inspect and test diesel fuel systems with the prescribed service tools and equipment. (1/2)

- Visual inspection of tanks, lines, filters, fuel, delivery pumps and water separators
- Pump timing
- Cylinder load test
- Perform fuel injector system testing
- Pressure (pop) opening, spray pattern, leakage, leak-back, chatter

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

3.2.5 Describe manufacturers' system maintenance procedures of diesel fuel systems and perform assigned operations. (0/1)

Perform low pressure fuel priming procedures

Perform high pressure bleeding procedures

Perform replacement procedure for fuel filter

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

S1439.3 Intake and Exhaust Systems

Duration: Total 6 hours Theory 5 hours Practical 1 hour

Prerequisites: Level I, Reportable Subjects

Cross Reference to Training Standards: 6402.02, 6402.03, 6404.01, 6404.02, 6405.01, 6405.02; 6383.02, 6383.03, 6385.01, 6385.02, 6386.01, 6386.02

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able inspect and test intake and exhaust systems in accordance with government safety regulations, manufacturers' recommendations and specifications and approved industry standards.

LEARNING OUTCOMES AND CONTENT

3.3.1 Define the fundamentals of intake and exhaust systems. (.5/0)

History, purpose, function, types, styles, and applications

Volumetric efficiency

Scavenging fundamentals

Manifold vacuum and exhaust back pressure

Ported vacuum

Properties of carbon monoxide, hydrocarbons, oxides of nitrogen and particulates

Thermal expansion and contraction

3.3.2 Describe the function, composition and construction of intake and exhaust systems. (3/0)

Intake and exhaust manifolds

Turbochargers, superchargers

Charged air coolers

Intercoolers/aftercoolers

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

3.3.3 Explain the operating principles of intake and exhaust systems. (1.5/0)

Intake and exhaust systems:

- intake and exhaust manifolds, pipes, resonators, mufflers, turbo chargers, superchargers/blowers

Charged air coolers

3.3.4 Inspect and test for intake and exhaust systems with the prescribed service tools and equipment. (0/1)

Demonstrate inspection procedures of intake and exhaust systems:

- restrictions
- noise
- leaks

S1439.4 Emission Control Systems

Duration: Total 4 hours Theory 3 hours Practical 1 hour

Prerequisites: Level I, Reportable Subjects

Cross Reference to Training Standards: 6404.01, 6404.02, 6404.06, 6405.01, 6405.02;
6385.01, 6385.02, 6385.06, 6386.01, 6386.02

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to inspect and test emission control systems in accordance with government safety regulations, manufacturers' recommendations and specifications and approved industry standards.

LEARNING OUTCOMES AND CONTENT

3.4.1 Define the fundamentals of emission control systems. (1/0)

Types and applications

Fundamentals:

- properties of carbon monoxide, hydrocarbons, oxides of nitrogen and particulates
- thermal expansion and contraction
- air/fuel ratios
- combustion of fuels
- photo-chemicals, smog, acid rain, greenhouse effect
- legal consequences of emission equipment tampering
- temperature of combustion
- legal requirements of exhaust emissions

3.4.2 Describe the construction features of emission control systems and components. (1/0)

Positive crankcase ventilation

Evaporative emissions systems

Catalytic converter

Sensors

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

3.4.3 Explain the principles of operation of emissions control systems. (1/0)

Positive crankcase ventilation

Evaporative emissions systems

Catalytic converter

Sensors

3.4.4 Inspect and test emission control systems with the prescribed service tools and equipment. (0/1)

Positive crankcase ventilation

Sensors

Catalytic converter

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Number: **S1440**

Reportable Subject: **ENGINE SYSTEMS**

Duration: Total 24 hours Theory 11 Hours Practical 13 Hours

Prerequisites: Level I, Reportable Subjects

Content: 4.1 Engine Systems (11/13)

Evaluation & Testing: Minimum of one mid-term test during the 8 week term
Final exam at end of term
Periodic quizzes

Mark Distribution:

Theory Testing	Practical Application Testing	Final Assessment
30%	40%	30%

Instructional and Delivery Strategies: Assignments related to theory and appropriate application skills

Reference Materials:

- Workplace Safety and Insurance Act, 1997*
- Occupational Health and Safety Act, 1990*
- Employment Standards Act, 2000*
- Labour Relations Act, 1995*
- Employment Insurance Act, 1996*
- Ontario College of Trades and Apprenticeship Act, 2009*
- Apprenticeship and Certification Act, 1998*
- Canadian Standards Association (CSA)
- Workplace Hazardous Materials Information System (WHMIS)
- Canadian Coast Guard

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Recommended Equipment List:

Approved storage and disposal containers
WHMIS materials
Approved fire extinguishers
Appropriate lifting, rigging and blocking
equipment
Appropriate equipment and unit vehicles
Appropriate hand and power tools
Precision measuring tools
Digital volt ohmmeters/multi-meters
Service information systems
Pressure gauges
Vacuum gauges
Coolant pressure testers
PH testers
Cylinder ridge reamer
Cylinder hone
Valve and seat service equipment
Straight edge
Compressed air supply equipment

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

S1440.1 Engine Systems

Duration: Total 24 hours Theory 11 Hours Practical 13 Hours

Prerequisites: Level I, Reportable Subjects

Cross Reference to Training Standards: 6406.01 to 6406.15; 6387.01 to 6387.15

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to measure and assemble two and four stroke cycle engine assemblies in accordance with government safety regulations, manufacturers' recommendations and specifications and approved industry standards.

LEARNING OUTCOMES AND CONTENT

4.1.1 Review the fundamentals of major engine stationary and moving components of two and four stroke cycle engines. (2/0)

Heat transfer and expansion

Review the following engine terms:

- swept, clearance, total volume
- horsepower
- torque
- compression ratio
- valve timing
- thermal efficiency
- volumetric efficiency
- work
- camshaft timing

4.1.2 Define the failure analysis procedures for engine systems and components. (3/0)

Crankshafts

Camshafts

Bearings

Piston and connecting rod assemblies

Valve assemblies

Block and cylinder

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

4.1.3 Describe the repair procedures for engine repair practices. (6/0)

Cylinder heads and related components:

- head gasket surface distortion
- decarbonising of cylinder head
- valve guide repair
- refinishing valve seat
- setting valve seat width

Cylinder:

- significance of cross-hatch pattern
- wet and dry sleeves
- cleaning and re-installation of pistons
- piston diameter/clearance to cylinder

Connecting rod reconditioning practices:

- checking straightness
- checking twisting
- connecting rod thrust washer
 - bushings and bearings

Crankshaft reconditioning practices:

- 1-piece, plain bearing type
- bearing selection procedure
- crankshaft journal and crankpin bearing types
- interference fit of crank half sections
- alignment of crank axis to counterweight
- rebuilding crankshaft using press, aligning
- main crankshaft bearings and seals
- inspection, removal, sizing and installation
- installation of thrust washers

4.1.4 Select tools and perform repair or replacement procedures for engine components to meet the manufacturers' specifications. (0/9)

Cylinder blocks:

- resizing cylinders
- honing cylinders
- deglazing cylinders

Bearings

Camshaft

Pistons

Connecting rods and alignment

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Valves, seats, and guides:

- replacement
- grinding
- cutting
- lapping

Lubricant pumps

Seals

Gaskets

4.1.5 Reassemble engine components as established by manufacturers' specifications. (0/4)

Bearings

Crankshafts

Camshafts

Pistons

Cylinder heads

Valves

Seals and gaskets

Flywheels

Accessories

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Number: **S1441**

Reportable Subject: **STEERING, SUSPENSION AND BRAKE SYSTEMS**

Duration: Total 42 hours Theory 24 hours Practical 18 hours

Prerequisites: Level I, Reportable Subjects

Content:

- 5.1 Suspension System Fundamentals and Design (6/5)
- 5.2 Steering Systems (6/4)
- 5.3 Hydraulic Braking Systems (6/5)
- 5.4 Tires, Wheels, Tracks and Propellers (6/4)

Evaluation & Testing: Minimum of one mid-term test during the 8 week term
Final exam at end of term
Periodic quizzes

Mark Distribution:

Theory Testing	Practical Application Testing	Final Assessment
40%	30%	30%

Instructional and Delivery Strategies: Assignments related to theory and appropriate application skills

Reference Materials:

- Workplace Safety and Insurance Act, 1997*
- Occupational Health and Safety Act, 1990*
- Employment Standards Act, 2000*
- Labour Relations Act, 1995*
- Employment Insurance Act, 1996*
- Ontario College of Trades and Apprenticeship Act, 2009*
- Apprenticeship and Certification Act, 1998*
- Canadian Standards Association (CSA)
- Workplace Hazardous Materials Information System (WHMIS)
- Canadian Coast Guard

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Recommended Equipment List:

Approved storage and disposal containers
WHMIS material
Approved fire extinguishers
Appropriate lifting, rigging and blocking
equipment
Appropriate equipment and unit vehicles
Appropriate hand and power tools
Precision measuring tools
Digital volt ohmmeters/multi-meters
Service information systems
Vacuum gauge
Appropriate alignment equipment
Tire and wheel mounting equipment
Compressed air supply equipment

S1441.1 Suspension System Fundamentals and Design

Duration: Total 11 hours Theory 6 hours Practical 5 hours

Prerequisites: Level I, Reportable Subjects

Cross Reference to Training Standards: 6407.01 to 6407.04; 6388.01 to 6388.04

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to perform inspection and testing procedures of suspension systems in accordance with government safety regulations, manufacturers' recommendations and specifications and approved industry standards.

LEARNING OUTCOMES AND CONTENT

5.1.1 Describe the construction and principles of operation of suspension systems and components. (5/0)

Frames and chassis types

Axles:

- driving and non-driving

Wheel bearing assemblies

Suspension types and styles:

- solid
- independent
- semi-independent
- short/long arm
- center pivot
- struts
- carriage type
 - snowmobile

Stabilizers and radius rods

Ball joints

Shock absorbers:

- hydraulic
- gas

Springs:

- coil
- leaf

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

5.1.2 Inspect, test, service and maintain suspension systems, components and sub-assemblies. (1/5)

Suspension systems:

- inspect
 - wear
 - damage
- crack detection
 - leaks
 - misalignment
- test
 - ride height
 - action
- service
 - disassemble as required
 - repair or replace components
 - reassemble
 - adjust
- maintain
 - lubrication
 - adjust

S1441.2 Steering Systems

Duration: Total 10 hours Theory 6 hours Practical 4 hours

Prerequisites: Level I, Reportable Subjects

Cross Reference to Training Standards: 6407.01, 6407.05 to 6407.07; 6388.01 to 6388.04

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to perform inspection and testing procedures of steering systems in accordance with government safety regulations, manufacturers' recommendations and specifications and approved industry standards.

LEARNING OUTCOMES AND CONTENT

5.2.1 Define the fundamentals of steering systems. (3/0)

Parallelogram

Mechanical advantage

Ackerman's principles

Alignment angles:

- caster
- camber
- toe
- turning radius
- ride height
- thrust line
- center line
- steering torque
 - no-feedback systems

Alignment equipment:

- straight edge
- inclinometer
- tape measure
- alignment bars

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

5.2.2 Describe the construction features and principles of operation of steering systems and components. (3/0)

Cable steering

Direct steering

Manual steering gears:

- rack and pinion
- gear and quadrant
- rotary steering

Power-assist steering

Basic power steering systems

5.2.3 Inspect and test steering systems and components. (0/1)

Inspect:

- wear
- leakage
- damage

Test:

- binding
- alignment
- excessive play

5.2.4 Service, adjust and maintain steering systems. (0/3)

Identify replacement components

Remove and replace components as required

Reassemble steering system

Adjust steering system:

- perform alignment procedures
- perform toe adjustment

Maintain steering system:

- lubricate components as required

S1441.3 Hydraulic Braking Systems

Duration: Total 11 hours Theory 6 hours Practical 5 hours

Prerequisites: Level I, Reportable Subjects

Cross Reference to Training Standards: 6409.01 to 6409.07

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to describe the construction and operation of hydraulic braking systems in accordance with government safety regulations, manufacturers' recommendations and specifications and approved industry standards.

LEARNING OUTCOMES AND CONTENT

5.3.1 Define the fundamentals of hydraulic braking systems. (1/0)

Review mechanical fundamentals:

- mechanical leverage
- first, second and third class levers
- pivot points
- actuating arm
- pivoting mechanisms
- backing plates and stays

Review friction characteristics:

- co-efficient of friction
- temperature effects
- heat transfer
- static energy
- kinetic energy
- friction face materials
- lead transfer on braking

Review safety precautions:

- brake dust
- asbestos

Hydraulic fundamentals:

- Pascal's Law
- force and pressure factors
- sectional area
- formulae

5.3.2 Describe the construction features and principles of operation of brake systems and components. (3/0)

Master cylinders:

- reservoirs
 - remote
 - integral
- actuation devices
- spool valves
- seals

System delivery:

- lines
- hoses
- fittings
- pressure switches

Hydraulic drum brakes:

- wheel cylinders
- shoe design
 - leading
 - trailing
 - reaction of shoes
- heat dissipation characteristics

Hydraulic disc brakes:

- circuits
- calipers
 - single piston
 - multi piston
 - fixed piston
 - free-floating
- disc design

5.3.3 Inspect, test and repair brake systems. (1/4)

Hydraulic brake systems:

- identify system
- test operation
- inspect master cylinder
- inspect lines, hoses and fittings
- inspect wheel cylinders
- inspect calipers
- remove seized pistons
- renew seals, gaskets and bushings
- bleed air from system

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Disc brake service:

- minimum thickness
- abnormal wear patterns
- wear tolerances
- heat checking
- mounting techniques
- disc mounting hardware
- lock types

Drum brake service:

- minimum shoe thickness
- abnormal wear patterns
- wear tolerances
- heat checking
- mounting techniques
- lock types
- out of round
- drum seal service

5.3.4 Perform the maintenance procedures for brake systems. (1/1)

Cleaning of brake dust

Identification of brake fluids

Brake fluid compatibility

Lubrication requirements

Regular adjustment procedures

High pressure fluid precautions

Safety precautions:

- back-up safety systems

S1441.4 Tires, Wheels, Tracks and Propellers

Duration: Total 10 hours Theory 6 hours Practical 4 hours

Prerequisites: Level I, Reportable Subjects

Cross Reference to Training Standards: 6412.01 to 6412.04; 6390.01 to 6390.10

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to perform testing and maintenance procedures of tires, wheels, tracks and propellers in accordance with government safety regulations, manufacturers' recommendations and specifications and approved industry standards.

LEARNING OUTCOMES AND CONTENT

5.4.1 Describe the purpose, types and application of tires, wheels, tracks, and propellers. (3/0)

Tires:

- terminology
- sizing
- load capacities
- construction
- tread design
- ratings
- balancing

Wheels:

- terminology
- sizing
- load capacities
- construction

Tracks:

- terminology
- sizing
- load capacities
- construction
- paddle design
- ratings

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Propellers:

- terminology and fundamentals
- size, application and rotation
- load capacities
- construction
- balancing

5.4.2 Explain the principles of operation of tires, wheels, tracks and propellers. (3/0)

Tires

Wheels

Tracks

Propellers:

- impellers

5.4.3 Dismantle, inspect, test and install tires, wheels, tracks and propellers. (0/4)

Tires:

- size
- condition
 - tread
 - sidewall
 - run out
- repair procedures
 - tube repair
 - patches
 - plugs
- mounting procedures
- storage
- disposal

Wheels:

- damage
- fatigue
- corrosion

Tracks:

- condition
 - wear
 - clips
 - drive windows
 - studs
- repair procedures
- storage
- disposal

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Propellers:

- wear
- damage
- hub inspection
- removal and installation

Impellers:

- wear
- damage
- wear ring inspection
- removal and installation

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Number: **S1442**

Reportable Subject: **TRANSMISSION AND AUXILIARY DRIVE SYSTEMS**

Duration: Total 48 hours Theory 30 hours Practical 18 hours

Prerequisites: Level I, Reportable Subjects

Content: 6.1 Variable Ratio Belt Drive Systems (4/3)
6.2 Clutch Assemblies (4/4)
6.3 Hydraulic and Hydrostatic Drive Systems (12/5)
6.4 Basic Marine Drive Systems (10/6)

Evaluation & Testing: Minimum of one mid-term test during the 8 week term
Final exam at end of term
Periodic quizzes

Mark Distribution:

Theory Testing	Practical Application Testing	Final Assessment
45%	25%	30%

Instructional and Delivery Strategies: Assignments related to theory and appropriate application skills

Reference Materials: *Workplace Safety and Insurance Act, 1997*
Occupational Health and Safety Act, 1990
Employment Standards Act, 2000
Labour Relations Act, 1995
Employment Insurance Act, 1996
Ontario College of Trades and Apprenticeship Act, 2009
Apprenticeship and Certification Act, 1998
Canadian Standards Association (CSA)
Workplace Hazardous Materials Information System (WHMIS)
Canadian Coast Guard

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Recommended Equipment List:

Approved storage and disposal containers
WHMIS materials
Approved fire extinguishers
Appropriate lifting, rigging and blocking
equipment
Appropriate equipment and unit vehicles
Appropriate hand and power tools
Precision measuring tools
Digital volt ohmmeters/multi-meters
Service information systems
Vacuum gauge
Hydraulic pressure gauge
Compressed air supply equipment

S1442.1 Variable Ratio Belt Drive Systems

Duration: Total 7 hours Theory 4 hours Practical 3 hours

Prerequisites: Level I, Reportable Subjects

Cross Reference to Training Standards: 6408.01 to 6408.03

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to test and maintain variable ratio belt drive systems in accordance with government safety regulations, manufacturers' recommendations and specifications and approved industry standards.

LEARNING OUTCOMES AND CONTENT

6.1.1 Define the fundamentals of variable ratio belt drive systems. (1/0)

Centrifugal force

Torque as applied to:

- inertia
- levers

Spring rate

Variable ratio belt drive:

- sheaves
 - primary
 - secondary
- torque feedback cams
- idlers
- belts
- springs
- weights
- spider assembly

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

6.1.2 Describe the construction features and principles of operations of variable ratio belt drive systems and components. (2/0)

Variable ratio belt drive:

- sheaves
 - primary
 - secondary
- torque feedback cams
- idlers
- belts
- springs

6.1.3 Dismantle, inspect, test and assemble variable ratio belt drives. (0/3)

Primary

Secondary

Belts

6.1.4 Describe manufacturers' maintenance procedures for variable ratio belt drives. (1/0)

Interpret maintenance schedules

Outline lubrication and adjustment requirements

S1442.2 Clutch Assemblies

Duration: Total 8 hours Theory 4 hours Practical 4 hours

Prerequisites: Level I, Reportable Subjects

Cross Reference to Training Standards: 6408.01 to 6408.04

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to test, diagnose and service clutch systems in accordance with government safety regulations, manufacturers' recommendations and specifications and approved industry standards.

LEARNING OUTCOMES AND CONTENT

6.2.1 Define the fundamentals of clutch systems. (1/0)

Centrifugal force

Torque as applied to:

- inertia
- levers

Friction

6.2.2 Describe the construction features and principles of operation of clutch systems and components. (3/0)

Multi-plate:

- wet
- dry
- clutch hub
- clutch housing
- pressure plate
- clutch springs
 - coil
 - diaphragm
 - wave washers
- clutch drive plates
 - design and materials
- clutch driven plates
 - design and materials

Clutch actuating devices:

- shift lever controlled actuation
- centrifugal mechanism
- adjustment devices
- ball and ramp system
- hydraulic actuation

6.2.3 Dismantle, inspect, repair, assemble and service clutch systems. (0/4)

Multi-plate type:

- measure drive plate thickness and claw width
- measure driven plates for distortion
- measure free length and tension of coil springs
- inspect condition of clutch housing
- inspect clutch hub
- inspect wave washer
- inspect clutch pressure plate for damage, wear and distortion

Fastening devices

Actuating devices:

- shift lever controlled actuation
- centrifugal mechanism
- adjustment devices
- ball and ramp system
- hydraulic actuation

Diagnose clutch problems:

- slippage
- drag
- chatter
- incorrect release
- incorrect release RPM (centrifugal type)
- incorrect engagement RPM (centrifugal type)

Identify a service schedule

Preventative maintenance:

- lubrication
- adjustments
- cleaning

S1442.3 Hydraulic and Hydrostatic Drive Systems

Duration: Total 17 hours Theory 12 hours Practical 5 hours

Prerequisites: Level I, Reportable Subjects

Cross Reference to Training Standards: 6408.01, 6408.08 to 6408.10

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to describe, inspect and maintain hydraulic and hydrostatic drive systems in accordance with government safety regulations, manufacturers' recommendations and specifications and approved industry standards.

LEARNING OUTCOMES AND CONTENT

6.3.1 Define the fundamentals of hydraulic and hydrostatic drive systems. (4/0)

Pascal's law

Boyle's law

Charles' law

Hydraulic mechanical advantage

Pressure, force and area

Flow and speed:

- measure of flow loss
- effects of viscosity

6.3.2 Describe the construction features and principles of operation of hydraulic and hydrostatic drive systems and components. (6/0)

Hydraulics as applied to:

- pumps (manual, gear, vane, piston, centrifugal diaphragm, positive and non-positive displacement)
- valves
- actuators
- reservoirs
- oil coolers
- filtration
- hydrostatic drive

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Hydraulic fluids:

- types
- viscosity
- additives
- fire supportive
- fire resistant
- compatibility
- oxidation
- catalytic action
- rust and corrosion

Hydraulic system effects from:

- atmospheric pressure
- head pressure
- vacuum
- heat

Draw, read, and interpret hydraulic system graphs, symbols and schematic sketches

6.3.3 Inspect hydraulic systems, hydrostatic drives and components. (1/4)

Inspect lines, fittings, hoses:

- leakage
- routing
- mounting
- wear

Inspect pumps:

- wear
- leakage
- excessive clearances

Inspect motors:

- wear
- leakage
- excessive clearances

Inspect valves:

- wear
- leakage
- excessive clearances

Inspect actuators (cylinders and motors):

- wear
- leakage
- excessive clearances

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

Pressure test hydraulic systems

Inspect hydraulic fluids:

- types, viscosity and additives
- fire supporting
- fire resistive
- compatibility
- oxidization
- catalytic action
- rust and corrosion

6.3.4 Describe manufacturers' maintenance procedures for hydraulic and hydrostatic drive systems. (1/1)

Interpret a maintenance schedule

Preventative maintenance:

- fluid levels
- adjustments
- filters
- oil changes
- bleeding

S1442.4 Basic Marine Drive Systems

Duration: Total 16 hours Theory 10 hours Practical 6 hours

Prerequisites: Level I, Reportable Subjects

Cross Reference to Training Standard: 6390.01 to 6390.13, 6392.01 to 6392.04

GENERAL LEARNING OUTCOMES

Upon successful completion, the apprentice is able to describe, inspect, maintain and repair basic marine drive systems in accordance with government safety regulations, manufacturers' recommendations and specifications and approved industry standards.

LEARNING OUTCOMES AND CONTENT

6.4.1 Describe the types and applications of portable outboard motors and personal watercraft drive systems. (3/0)

Direct drive

Direct horizontal

Rotation

Gear cases:

- ratcheting
- non-ratcheting
- shifting
- non-shifting

Lubrication:

- sealing

Engine cooling supply:

- low pressure/high volume
- high pressure/low volume

Vacuum type bilge draining

Exhaust types

Shaft sealing systems

6.4.2 Describe the construction features and principles of operation of portable outboard motors and personal watercraft drive systems. (6/0)

Portable outboard motors:

- gear cases
 - ratcheting
 - non-ratcheting
 - shifting
 - non-shifting
- bevel gears
- planetary gear sets
- drive shaft and housing
- propeller shaft
- bearing carriers
- engine cooling pumps
- lubrication
 - sealing

Personal watercraft:

- couplings
- shafts
- intake grate
- Venturi
- steering nozzle
- reverse gate
- controls
- impeller housing

6.4.3 Test, dismantle, inspect, repair and assemble portable outboard motors and personal watercraft drive systems. (0/6)

Portable outboard motors:

- vacuum pressure test gear case
- remove gear case from driveshaft housing
- inspect and replace water pump
- disassemble and inspect gear case and components
- repair gear case and components as required
- assemble, install and retest gear case
- lubricate as required

Personal watercraft:

- vacuum pressure test jet pump
- disassemble and inspect jet pump assembly
- assemble and retest jet pump
- lubricate as required

SMALL ENGINE TECHNICIAN, MARINE ENGINE TECHNICIAN & TURF EQUIPMENT TECHNICIAN
Level 2

6.4.4 Describe maintenance procedures of portable outboard motors and personal watercraft drive systems. (1/0)

Preventative maintenance:

- fluid levels
- adjustments
- oil changes

Interpret a maintenance schedule